

SPECIFICATION AMENDMENTS

Please amend the paragraph beginning at page 5, line 12 as follows:

-- 4. The actinic ray curable ink described in items 1-3 characterized by a viscosity at 23 °C. being ~~at least not~~ more than 50 mPa·s. --

Please amend the paragraph beginning at page 6, line 7 as follows:

-- In addition to the above constitution, it has been found that the effects of this invention are exhibited more markedly by containing an oxetane compound, a cation polymerization initiator and a colorant, by setting the addition ratio (A/B), so that either one kind (A) of an epoxidized fatty acid ester or an epoxidized fatty acid glycerides, to an oxetane compound (B) to be 1/9 - 9/1 by weight, and by adjusting the viscosity at 23 °C. to be ~~at least not more than~~ 50 mPa·s. --